# Liberty Pumps®

# 20 (0) 2=



**Includes duplex** pump controller and alarm with plug-in ready cords for quick, easy installation!

> Indoor and outdoor models available.

## Residential **Duplex Grinder System**

### 1 hp 2" Discharge

Compact duplex system designed for residential sewage applications.

Perfect for basement bathroom additions and remodeling projects.

Available in 115V or 230V. Fully assembled from factory.

#### Features:

- Robust system features a compact heavy-duty polyethylene basin and cover
  - 46 Gallon capacity
  - System can be installed above or below floor level
    - Two pumps provide secure uninterrupted service
- Patented V-Slice® cutter technology shreds difficult solids such as feminine products, rags, towels and wipes that can jam solids-handling pumps
- Easy access cover with QuickTree® technology allows for quick float removal and servicing
- Heavy-duty integrated rubber gaskets on covers
  - Secure 16 bolt cover standard on all models. Passes 10' stack test

innovate. evolve.

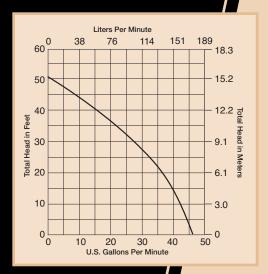
## ProVore 680

QuickTree® Technology

#### Features:

- QuickTree® technology allows easy access and removal of switches without disturbing pump or plumbing.
- Integrated rubber seals permanently attached to cover.
- Unique cord seal technology integrated into the inspection cover.
- Shallow basin design (24") for easier installation in difficult soil/bedrock locations.
- Large 46 gallon capacity for longer pump cycles.
- Integrally molded torque stops secure the pump in its proper position.
- Integrally molded antiflotation collar.
- Durable polyethylene construction.
- Completely assembled.

# Performance Curve 60 Hz.



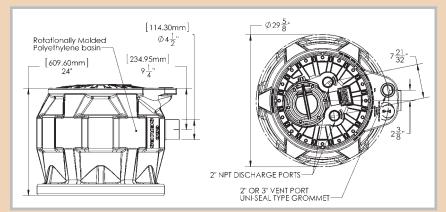
## **QuickTree® Technology**

**Integral Rubber Seals** 



Unique integrated cord seal technology and permanent rubber cover gaskets.



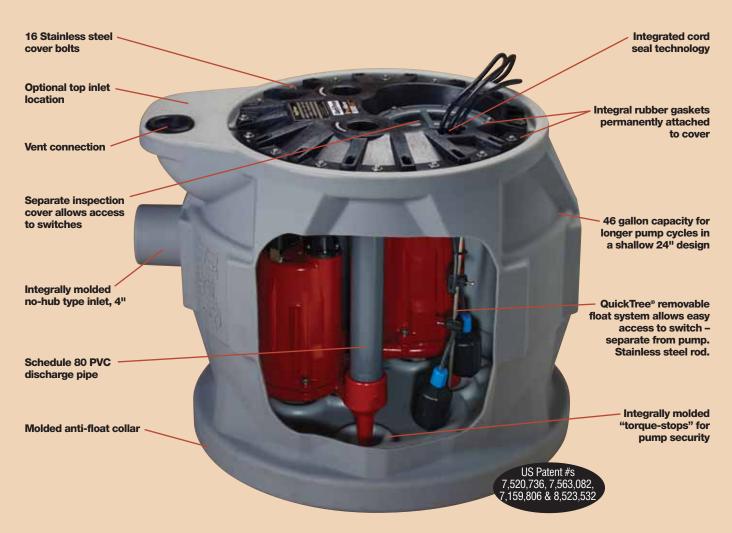






## ProVore® 680-Series

#### 1 hp. Residential Duplex Grinder Package



#### **Models:**

MODEL	HP	VOLTS	PHASE	AMPS	DISCHARGE	CORD LENGTH	CONTROLLER	WGT. LBS.
P682XPRG101	1	115	1	12	2"	10'	Indoor	151
P682XPRG101W	1	115	1	12	2"	10'	Outdoor	152
P682XPRG102	1	230	1	6	2"	10'	Indoor	151
P682XPRG102W	1	230	1	6	2"	10'	Outdoor	152

See PRG-Series literature for complete pump performance and specifications data. For 25' power cord, add "-2" suffix to model number. Example: P682XPRG101-2

#### IAPMO Listed Basin

The **ProVore® 680 Basin** is specifically designed to pass a 10' stack test and is IAPMO listed.





## Optional Basin Extension

Sealed basin extension increases PRO-Series height by 8", allowing longer pitched pipe runs to the inlet connection.

Model X8-D extension includes gasket, stainless steel bolts, longer QuickTree® for float mounting and discharge pipe extension.

To order X8-D extension factory assembled to any PRO-Series system, add "X8D" to model number

Examples: P682X8DXPRG101



## PDC Duplex Control



- Automatically alternates pump operation - equalizing wear and extending pump life
- Plug-in ready wiring for easy and quick installation
- QuickTree® mounted floats with quick-disconnect at box
- Green power indicator
- Green pump run indicators
- Audible and visual alarm

- 9 volt back-up for alarm
- · Receptacles are angled to accept standard or rightangled plugs
- Programmed automatic 6 hour run limiter protects against run-dry pump conditions
- NEMA 1 indoor or NEMA 4 outdoor options available

Depth: 4.5" Width: 6" x 6" Breaker: 20 amp with re-set Voltage: 115 or 230 depending on system ordered (60 hz.)

PDC MODEL	<i>VOLTS</i>	PHASE	Hz.	CORD LENGTH	INDOOR/ OUTDOOR	SYSTEM
PDC-115	115	1	60	10'	Indoor	P682XPRG101
PDCW-115	115	1	60	10'	Outdoor	P682XPRG101W
PDC-230	230	1	60	10'	Indoor	P682XPRG102
PDCW-230	230	1	60	10'	Outdoor	P682XPRG102W

ProVore® 680 Duplex systems are shipped complete with the PDC control unit. Floats are pre-set at proper levels in the system. See PDC literature sheet for complete control specifications.

For 25' power cord, add "-2" suffix to model number. Example: PDC-115-2

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