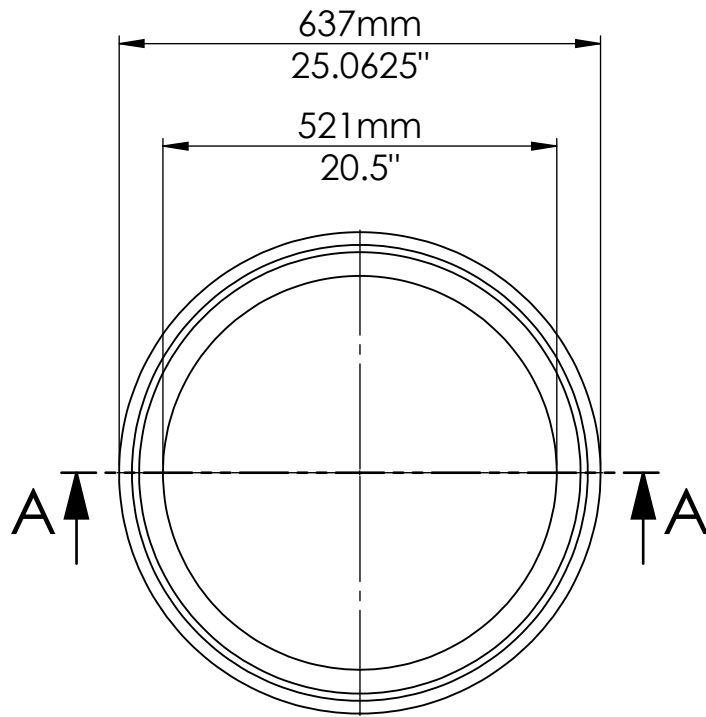
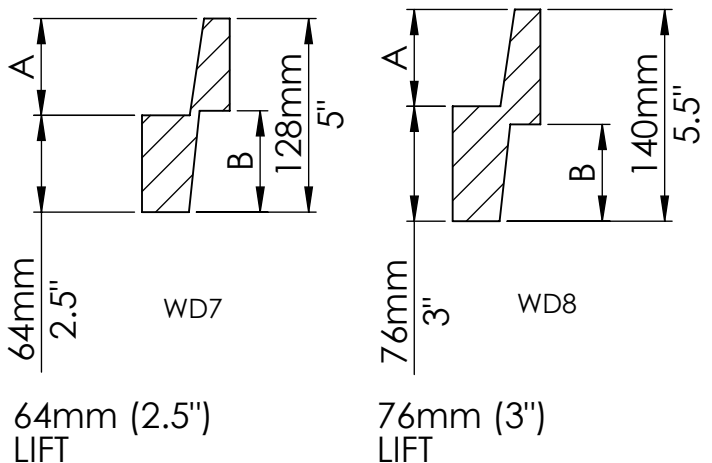
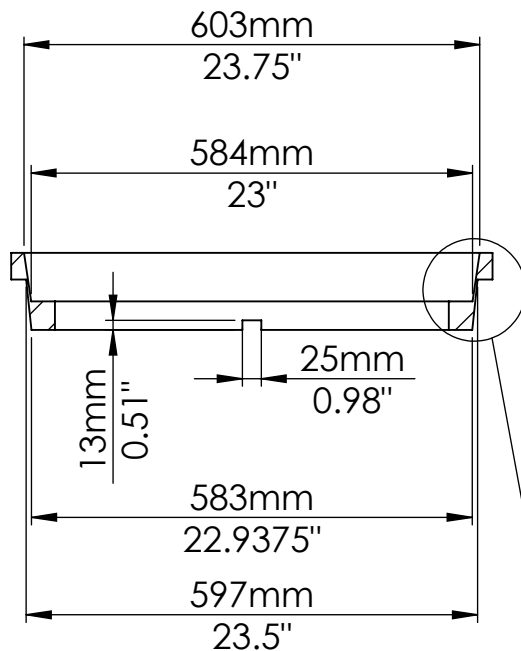
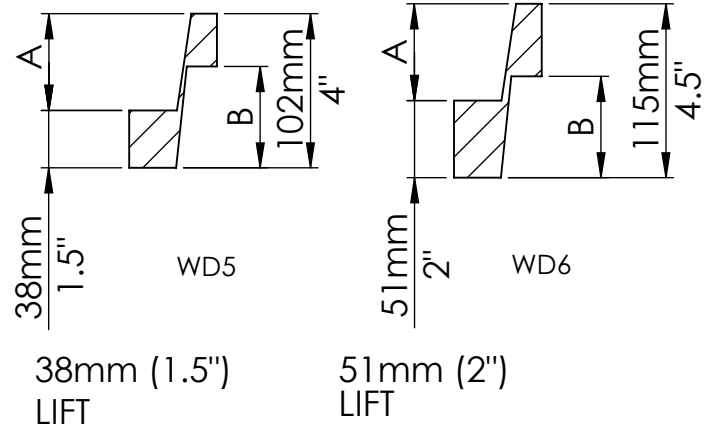




MATERIAL:

1) DUCTILE IRON ASTM A536 GR. 65-45-12

DETAILS



SEE DETAILS

SECTION A-A

A = 64mm (2.5")
B = 67mm (2.625")

NOTES:

- 1) CONFORMS TO CITY OF WINNIPEG STANDARD DRAWING SD 107A
- 2) FOR USE WITH WD50F MANHOLE FRAME OR TITAN TF-101 MANHOLE

					NAME	DATE		
				DRAWN	AS	JUNE 21/17		
				CHECKED				
				DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±				
DO NOT SCALE DRAWING						SIZE	DWG. NO.	REV.
Description				SCALE 1:10		SHEET 1 OF 1	A	LIFTER RINGS